DORMA KEY SYSTEMS

Standard, Small Format IC, and Patented Lock Cylinders & Key Systems
A properly designed key system is crucial to creating a safe and secure building. Your key system needs to balance authorized access while maintaining security. DORMA is here to help.

One of the most important decisions that you will make when securing your facility is the design of your new key system. DORMA offers both products and master key design services to meet this critical need—from our patented serialized key control (SKC) key system to our experienced staff of locksmiths. DORMA can supply lock cylinders, keys, and complete key systems designed to meet your specifications. From a small office building to an extensive multicampus university, DORMA Key Systems are designed to meet your requirements and exceed your expectations.

DORMA USA quality and environmental management systems in Reamstown, PA and Steeleville, IL are certified to ISO 9001:2008 and ISO 14001:2004.
QUICK FACTS

DORMA Master Key Systems
- DORMA uses state-of-the-art software combined with many years of experience to design a master key system unique to your specification.
- Both non-patented and patented serialized key control (SKC) products are available for both new and existing key systems.
- DORMA SKC products are an affordable solution to unauthorized key duplication.
- DORMA offers a wide range of products—from conventional mortise, rim, and key-in-lever cylinders to small format interchangeable cores (SFIC).
- DORMA understands that your key system is yours. We assist our clients daily by providing all of the information necessary to maintain and expand their key systems.

DORMA Master Key System Department
- The DORMA Master Key Department works with you to design a practical key system that balances your need for security and ease of management.
- The key system team includes ALOA registered locksmiths (RL). We understand how key systems work in the real world.
- A key system specification questionnaire ensures that you get the system you want and that your order is processed quickly and accurately.
- DORMA verifies authority and password protects all records before any key system information is transferred.
- DORMA policy recognizes the authorized end user’s right to a transcript (bitting list) of the master key system.
- Industry standard terminology and symbols (BHMA, DHI, ALOA) are used to prevent miscommunication and ease the transition to a local service provider.
- The DORMA Master Key Department fields regular calls from end users seeking information and assistance to maintain and extend their key systems.

PRODUCT FEATURES

DORMA General Product Features
- DORMA factory key systems use high quality brass lock cylinders with nickel silver key blanks and bottom pins to maximize the life span.
- SFIC cylinders in industry standard keyways are available, as well as DORMA’s patented SKC system.
- DORMA also offers a wide range of retrofit lock cylinders in popular keyways, enabling service to many existing key systems.

DORMA Serialized Key Control (SKC) Features
- DORMA’s patented Serialized Key Control (SKC) products fill your need for easy cost effective protection from unauthorized key duplication.
- For maximum protection against unauthorized key duplication, DORMA SKC systems are protected by United States patent law until the year 2025.
- DORMA SKC systems use a web-based key tracking system. Every key has a unique laser-etched serial number.
- DORMA uses a network of local certified key cutters (CKC program) to provide local service and support for your SKC or standard key system.
- DORMA’s SKC institutional key cutter (IKC) program also supports end users who have their own in-house locksmiths.
- The SKC system allows you to mix standard lock cylinders with small format interchangeable cores, allowing flexibility and cost savings.
SKC TECHNICAL DETAILS

Applications
SKC keys and cylinders combat unauthorized key duplication in commercial and institutional buildings. This product can be used wherever key control and key tracking are required. SKC cylinders can be used in any DORMA lock or exit device, as well as Schlage™, Best™, and many other popular products. DORMA SKC cylinders are available for small format interchangeable core (SFIC), conventional (non-IC) cylinder, and Schlage-style large format interchangeable core (LFIC) applications.

Features
Each DORMA SKC key and key blank is engraved with a unique serial number at the factory. Serial numbers are never repeated, allowing identification and tracking of each key.

Warranty
Lifetime warranty against key breakage.

Patent

Keyway
DORMA D100 (standard). Other key sections made available for special projects.

Pins
Seven (7) nickel-silver pins (standard).

Keying
Factory master keying or 0-bitted/uncombinated for end user keying.

Construction Keying
Master keyed conventional cylinders are available with lost ball construction keying. Any permanent key (change key or master key) will trigger the construction device. Interchangeable core locks and cylinders are available with temporary interchangeable cores. The temporary cores can be returned for a credit at the end of the construction project.

Service Items
Key machines, pin kits, and accessory and service items are available to support DORMA SKC systems in the field.

NOMENCLATURE

0-bitted—A cylinder keyed to a blank key for easy keying in the field. Interchangeable cores are not available 0-bitted. Use UNC for cores that will be keyed in the field.

CMK—A master keyed and construction keyed cylinder. DORMA uses the lost ball method in a dedicated pin chamber with either a 0.045 (SC) or a 0.075 (DORMA SKC) diameter construction ball. When the construction master key is no longer needed, a permanent key acts as a breakout key and triggers the construction ball.

KA2—Keyed alike (2) in pairs to a random bitting.

KA4—Keyed alike (4) in sets of four to a random bitting.

KD—Keyed different to a random bitting.

MKD—Keyed into a master key system. This includes cylinders keyed to masters only and SKD groups.

NSK—Keyed alike to a random combination in multiples other than 2 or 4, or keyed to a customer-specified bitting.

UNC—An uncombinated interchangeable core without any caps, pins, springs, or key blanks that is ready for combining (another word for keying) in the field.

TMP—A temporary interchangeable core spray painted black, blue, or green indicating its keyed alike group. TMP cores do not offer the security of cores keyed to your own system. They make an opening functional for use during construction.

NOTE: DORMA strives to use industry accepted names and terms to describe our products, parts, methods, and procedures. DORMA uses terms accepted by the Associated Locksmiths of America (ALOA), the Door Hardware Institute (DHI), and the Building Hardware Manufacturers Association (BHMA). By using industry standard language, we strive to provide accurate consistent service to our customers. If you are in doubt, please contact the DORMA Master Key Department.
DORMA FACTORY MASTER KEY SYSTEMS

Three product types are available master keyed.

SC & SE Keyways

SC and SE keyways match standard C and E keyways by Schlage, Arrow, Baldwin, and others. 6-pin SC is the default keyway for non-IC locks. SC is available 0-bitted, in stock keying arrangements, factory master keyed, and construction keyed. SE is available 0-bitted, master keyed, or construction keyed. Keys are nickel silver. When product is master keyed, all keys are ordered separately. Keys can be duplicated by locksmiths and home centers.

SFIC Keyways

SFIC Keyways are compatible with Arrow, Best, and Falcon systems. 7-pin BA is the default for DORMA locks ordered with small format interchangeable cores (SFIC). Cores are available keyed or uncombined. BA keys are nickel silver. When product is keyed, all keys are ordered separately.

We also offer BB, BC, BD, BE, BF, BG, BH, BJ, BK, BL, BM, and BQ keys and key blanks (stamped Duplication Prohibited). 6- and 7-pin cores are available. 7-pin is recommended for keying capacity. All DORMA locksets prepared for SFIC accept both 6- and 7-pin cores. Keys can be duplicated by most locksmiths.

DORMA SKC – Patented Serialized Key Control

- Web-based key identification.
- 7-pin cores and cylinders.
- Tightly controlled key blanks can only be purchased and cut by an authorized partner.

Serialized Key Control is an innovative web-based system in which every SKC key is engraved with a unique serial number. Blanks are restricted and sold only to agents under contract with DORMA. The chain of accountability is maintained at www.keyauthorization.com.

SKC is a 7-pin system that allows interkeying of small format interchangeable cores and conventional mortise, rim, and key-in-lever/knob cylinders. Key duplication can be done in the field by factory-authorized commercial key cutters. SKC is ideal for institutions such as colleges, universities, school districts, healthcare facilities, government buildings, and military installations that need to prevent unauthorized key duplication.

End users have 24/7 real time web access to audit their keys and confirm who made them and when.

There are no stock SKC cylinders—every job is custom. Keys for combined cores are ordered separately. 0-bitted cylinders and uncombined cores are sold without blanks. All SKC key blanks are stamped DO NOT DUPLICATE.
A leading cause of security breach is unauthorized key duplication. Using a common key available at a local hardware store is very convenient for both you and your rogue employee. Controlled, tracked, and authorized key duplication can solve many security problems.

DORMA's Serialized Key Control products can help you to regain control of your key system.

Like a snowflake, every SKC key blank is unique. A high tech laser engraves a six figure alphanumeric serial number on the head of every key blank.

This unique serial number allows you to track every key transaction on DORMA's patent-pending SKC tracking website.

Home page of www.keyauthorization.com, DORMA's web-based SKC tracking site
0-BITTED RETROFIT CYLINDERS

For field additions to key systems with popular keyways, DORMA offers 0-bitted retrofit cylinders. DORMA offers non-IC cylinders in other manufacturers’ legacy keyways. These cylinders can be used to key into existing systems, and are available 0-bitted only for keying in the field. All are 6-pin except YG for Yale GA, which is pinned 5, drilled 6.

<table>
<thead>
<tr>
<th>DORMA Designation</th>
<th>Original Manufacturer</th>
<th>Ilco Blank Numbers</th>
<th>EZ Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>AA</td>
<td>Arrow A</td>
<td>1179, A1179A</td>
<td>AR1, AR4</td>
</tr>
<tr>
<td>CA</td>
<td>Corbin 60</td>
<td>1001EH, A1001EH</td>
<td>C087, C088</td>
</tr>
<tr>
<td>CB</td>
<td>Corbin 67</td>
<td>1001EN, 1001EG</td>
<td>C07, C036</td>
</tr>
<tr>
<td>CC</td>
<td>Corbin 77</td>
<td>R1001EN, R1001EG</td>
<td>SK1, C062</td>
</tr>
<tr>
<td>CD</td>
<td>Corbin 59A1</td>
<td>A1001AH, 1001AH</td>
<td>C091</td>
</tr>
<tr>
<td>CE</td>
<td>CorbinRusswin L4</td>
<td>A1011-L4, 1011-L4</td>
<td>RU101</td>
</tr>
<tr>
<td>RA</td>
<td>Russwin 981</td>
<td>N1011P, A1011P</td>
<td>RU4, RU52, RU16</td>
</tr>
<tr>
<td>RB</td>
<td>Russwin D1</td>
<td>1011D1, A1011D1</td>
<td>RU45, RU46</td>
</tr>
<tr>
<td>GA</td>
<td>Sargent LA</td>
<td>O1007LA, 1007LA</td>
<td>S22, S22 1/2</td>
</tr>
<tr>
<td>SF</td>
<td>Schlage F</td>
<td>1145F, A1145F</td>
<td>SC7, SC10</td>
</tr>
<tr>
<td>WA</td>
<td>Weiser E</td>
<td>1054WB, A1954WB</td>
<td>WR3.5, WR4</td>
</tr>
<tr>
<td>YA</td>
<td>Yale 8</td>
<td>999, 999A</td>
<td>Y1, Y2</td>
</tr>
<tr>
<td>YG</td>
<td>Yale GA</td>
<td>999GA, 998GA</td>
<td>Y78</td>
</tr>
</tbody>
</table>

Available, includes 2 keys
Available, order keys separately

<table>
<thead>
<tr>
<th>Available Keying Configurations</th>
<th>SC</th>
<th>SE</th>
<th>D100</th>
<th>Other Keyways</th>
</tr>
</thead>
<tbody>
<tr>
<td>CMK</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>MKD</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>0-Bit</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>NSK</td>
<td>●</td>
<td>●</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>KA4</td>
<td>●</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>KA2</td>
<td>●</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>KD</td>
<td>●</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Master key system order forms and assistance are available from the DORMA Master Key Department. Call 800-523-8483 for more information.
**KEY SYSTEM ARCHITECTURE**

**NOTE:** Many systems are asymmetrical and do not fit neatly into the keying systems defined below. Contact the DORMA Master Keying Department for assistance.

**1 Level of Keying**
System consists of change keys only. To specify non-master keyed locks either stand alone or as part of a larger master system, use SKD numbers. SKD denotes **single keyed**. Numbers follow the letters.

**2 Levels of Keying**
System consists of a master key and changes (simple master key system). The master key symbol is a pair of identical letters (AA, BB, CC, DD) to prevent confusion with 3 or more levels of keying. Numbers precede the letter pair. Multiple 2-level systems for the same project should have master keys named with different letter pairs.

**3 Levels of Keying**
System consists of a grand master key, master keys, and their associated changes. A single letter symbolizes the grand master. Masters are symbolized by letter pairs—the first letter is the same as the grand master. To signify changes, numbers follow the letters. Do not use I, O, or Q in key systems of 3 or more levels to avoid confusion with the digits 1 and 0.

**4 Levels of Keying**
System consists of a great grand master, grand master keys, their associated master keys, and their associated changes. GGM is the symbol for the great grand. The rest of the symbols are the same as for 3-level systems. Do not use X for a grand.

**Sample Key System Form**

Dear Valued DORMA Customer,

Please include this **KEY SYSTEM SPECIFICATION FORM** with your purchase order and keying schedules. Thank you.

Fax to 800-274-8724 or email to keys@dorma-us.com

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**YOUR ORDER CANNOT BE ENTERED OR MANUFACTURED WITHOUT THIS INFORMATION**

**General Information**

A. DORMA Dealer ___________________________ PO Number ___________________________

B. Contact Person ___________________________ Date ___________________________

C. Contact Phone ___________________________

D. Contact Email ___________________________ (Send edited keying schedule or other documents for review)

E. Name of DORMA Rep ___________________________

F. Is this a new or existing key system? [ ] new [ ] existing

G. If existing, what is the Registry number or prior DORMA order number?

H. Project Name and Company Address with Zip Code

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I. What type of project is this?

(Area: apartment, condo, condo complex, hospital, nursing home, office building, office park, private school, school district, college, university, retail, industrial, manufacturing, government, military, etc.)

Please visit www.dorma.com for complete and up-to-date design forms.
HOW TO ORDER

Conventional (non-IC) Mortise Cylinders

<table>
<thead>
<tr>
<th>Cylinder Ring</th>
<th>Length</th>
<th>Keying</th>
<th>Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>X — No Ring</td>
<td>300</td>
<td>—</td>
<td>605</td>
</tr>
<tr>
<td>H — 13/16&quot; Tapered Ring</td>
<td>212</td>
<td>—</td>
<td>606</td>
</tr>
<tr>
<td>G — 11/16&quot; Tapered Ring</td>
<td>214</td>
<td>—</td>
<td>612</td>
</tr>
<tr>
<td>K — 17/32&quot; Tapered Ring</td>
<td>200</td>
<td>—</td>
<td>613</td>
</tr>
<tr>
<td>J — 7/16&quot; Tapered Ring</td>
<td>134</td>
<td>0BIT</td>
<td>625</td>
</tr>
<tr>
<td>A — 9/32&quot; Tapered Ring</td>
<td>158</td>
<td>—</td>
<td>626</td>
</tr>
<tr>
<td>D — 1/4&quot; Blocking Ring</td>
<td>112</td>
<td>—</td>
<td>630</td>
</tr>
<tr>
<td>C — 1/8&quot; Blocking Ring</td>
<td>138</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td></td>
<td>118</td>
<td>—</td>
<td></td>
</tr>
</tbody>
</table>

Conventional Mortise Cylinders

1. Other key sections are used for certain projects. Consult DORMA Master Keying Department when ordering SKC.
## HOW TO ORDER

Small Format Interchangeable Core Mortise Housings

<table>
<thead>
<tr>
<th>Cylinder Ring</th>
<th>Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>630 — Satin Stainless (also for use with 619)</td>
</tr>
<tr>
<td>H</td>
<td>626 — Satin Chrome</td>
</tr>
<tr>
<td>G</td>
<td>625 — Bright Chrome</td>
</tr>
<tr>
<td>K</td>
<td>613 — Dark Oxidized Satin Bronze</td>
</tr>
<tr>
<td>J</td>
<td>612 — Satin Bronze</td>
</tr>
<tr>
<td>A</td>
<td>606 — Satin Brass</td>
</tr>
<tr>
<td>D</td>
<td>605 — Bright Brass</td>
</tr>
<tr>
<td>C</td>
<td>630 — Satin Stainless (also for use with 619)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cylinder Type</th>
<th>Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>For 7-pin Core — 97</td>
<td>138 — 1-3/8&quot;</td>
</tr>
<tr>
<td>For 6-pin Core — 96</td>
<td>10 — 1-3/4&quot;</td>
</tr>
</tbody>
</table>

### SFIC Mortise Housings

- **Housing with Tapered Ring**
- **Housing with Blocking Ring**
- **Housing without Ring**

**Finish Options**
- Satin Stainless (for use with 619)
- Satin Chrome
- Bright Chrome
- Dark Oxidized Satin Bronze
- Satin Bronze
- Satin Brass
- Bright Brass

**Length**
- 1-3/8"
- 1-3/4"
- 2"
- 2-1/4"
- 2-1/2"
- 3"

**Cam**
- Adams Rite & DORMA 1340KR Key Removable Mullion
- DORMA 9600, 9700 & 9800 Exit
- DORMA M9050, 9080 & 9082 (2) Mortise Locks; DORMA 9100, 9300, 9400 & 9500 Exit Y Trim/Options & Other Straight Cam Applications
- DORMA M9056, 9080EL/EU, 9080ELRX/EURX, 9082EL/EU & M9900 Mortise Locks w/Dead Bolts
- DORMA M9053, 9070, 9071 (2), 9076, 9077 (2) & 9060 Inside Cylinder Mortise Locks
- DORMA M9020 Outside Cylinder Mortise Locks; DORMA 9600, 9700 & 9800 Exit Z Trim w/08 or 11 Functions
- Schlage Style Clover (L)
- DORMA 5000 Series Exit J Trim, Sargent & Yale Narrow
- Best & CorbinRusswin Style Clover
- Falcon Dead Bolt Style Clover
- CorbinRusswin DL4000 Style
HOW TO ORDER

Dummy Cylinders

Cylinder Ring

<table>
<thead>
<tr>
<th>Dummy —</th>
<th>X</th>
<th>H</th>
<th>G</th>
<th>K</th>
<th>J</th>
<th>A</th>
<th>D</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>91</td>
<td>118</td>
<td>626</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Length

| 1-1/8” | 118
| 1-1/4” | 114 |

Finish

| 605 — Bright Brass |
| 606 — Satin Brass |
| 612 — Satin Bronze |
| 613 — Dark Oxidized Satin Bronze |
| 625 — Bright Chrome |
| 626 — Satin Chrome |

NOTE: Thumbturn cylinders are not ADA compliant.

Thumbturn Cylinders

Cylinder Ring

<table>
<thead>
<tr>
<th>Thumbturn —</th>
<th>X</th>
<th>H</th>
<th>G</th>
<th>K</th>
<th>J</th>
<th>A</th>
<th>D</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>92</td>
<td>118</td>
<td>626</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Finish

| 626 — Satin Chrome |
| 625 — Bright Chrome |
| 613 — Dark Oxidized Satin Bronze |
| 612 — Satin Bronze |
| 606 — Satin Brass |
| 605 — Bright Brass |

NOTE: For special cam applications, consult DORMA Technical Services.
HOW TO ORDER

Mortise Cylinder Cams for DORMA Product

<table>
<thead>
<tr>
<th>Product Type</th>
<th>Pattern</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>63 10 D</td>
<td>C</td>
<td>DORMA Conventional</td>
</tr>
<tr>
<td></td>
<td>D</td>
<td>DORMA SFIC Screw-On, DORMA 93R Housing for Schlage FSIC</td>
</tr>
</tbody>
</table>

(Not available in SFIC)
- DORMA Key Removable Mullion & Adams Rite
- Adams Rite 4070 & Amarlite: Baldwin Mortise Locks, Miscellaneous Non-DORMA Straight Cam Applications
- DORMA M9050, 9080 & 9082 (2) Mortise Locks; DORMA 9100, 9900 & 9400 Exit Y Trim/Options & Other Straight Cam Applications
- DORMA M9053, 9070, 9071 (2), 9076, 9077 (2) & 9060 Inside Cylinder Mortise Locks
- DORMA M9060 Outside Cylinder Mortise Locks
- DORMA 9600, 9700 & 9800 Exit Z Trim w/08 or 11 Functions
- DORMA 5000 Series Exit J Trim, Sargent & Yale Narrow
- Best & CorbinRusswin Style Clover

Cylinder Rings

<table>
<thead>
<tr>
<th>Cylinder Ring</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>No Ring</td>
</tr>
<tr>
<td>H</td>
<td>13/16&quot; Tapered Ring</td>
</tr>
<tr>
<td>G</td>
<td>11/16&quot; Tapered Ring</td>
</tr>
<tr>
<td>K</td>
<td>17/32&quot; Tapered Ring</td>
</tr>
<tr>
<td>J</td>
<td>7/16&quot; Tapered Ring</td>
</tr>
<tr>
<td>A</td>
<td>9/32&quot; Tapered Ring</td>
</tr>
<tr>
<td>D</td>
<td>1/4&quot; Blocking Ring</td>
</tr>
<tr>
<td>C</td>
<td>1/8&quot; Blocking Ring</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Finish</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>605</td>
<td>Bright Brass</td>
</tr>
<tr>
<td>606</td>
<td>Satin Brass</td>
</tr>
<tr>
<td>612</td>
<td>Satin Bronze</td>
</tr>
<tr>
<td>613</td>
<td>Dark Oxidized Satin Bronze</td>
</tr>
<tr>
<td>625</td>
<td>Bright Chrome</td>
</tr>
<tr>
<td>626</td>
<td>Satin Chrome</td>
</tr>
<tr>
<td>629</td>
<td>Bright Stainless</td>
</tr>
<tr>
<td>630</td>
<td>Satin Stainless (also for use with 619)</td>
</tr>
</tbody>
</table>

Mortise Cylinder Cams

SFIC cams have mounting screw holes at 12 and 6 o'clock

Cylinder Rings

Tapered Ring
Blocking Ring
HOW TO ORDER

Conventional (non-IC) Rim Cylinders

Finish
- Satin Stainless
- Bright Chrome
- Dark Oxidized Satin
- Satin Bronze
- Satin Brass
- Bright Brass

Cylinder Type
- Conventional (non-IC) Rim Cylinder

Tailpiece
- Long
- Horizontal
- Long Vertical
- Vertical

Keying
- Keyed
- Keyed Alike, Sets of 2
- Keyed Alike, Sets of 4
- Non-Stock Keyed
- Master Keyed

Construction
- CorbinRusswin L4
- Russwin 981

Retrofit Keyways
- Available 0-Bitted Only

Keyway
- Russwin D1
- Sargent LA
- Schlage F
- Weiser E
- Yale B
- Yale GA

HOW TO ORDER CONVENTIONAL (NON-IC) RIM CYLINDERS
**HOW TO ORDER**

Interchangeable Core Rim Housings

<table>
<thead>
<tr>
<th>Cylinder Ring</th>
<th>Tailpiece</th>
<th>Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Ring</td>
<td>40, 30, 20, 10</td>
<td>605 (Bright Brass), 606 (Satin Brass), 612 (Satin Bronze), 613 (Dark Oxidized Satin Bronze), 625 (Bright Chrome), 626 (Satin Chrome), 630 (Satin Stainless) (also for use with 619)</td>
</tr>
</tbody>
</table>

For 6-pin Core — 86
For 7-pin Core — 87

Interchangeable Core Rim Housing
**HOW TO ORDER**

Conventional (non-IC) Key-In-Lever/Knob Cylinders

**Tailpiece**
- C873 Lever Only — 28
- All C900 Levers except C873 & B85 —
- D860 & 863 1-13/16"–2" Door —
- C570 — 27
- C550, 553, 555, 580 —
- J210 & J253 Upper Cylinder — 26
- J253 Lower Cylinder — 25
- D862 1-13/16"–2" Door — 24
- D862 1-3/8"–1-3/4" Door —
- D860 & 863 1-3/8"–1-3/4" Door —
- D861 — 23
- D8662 — 22
- D8660 —
- Post-July 2005 R08 Trim —
- CL700 Levers —
- CK700 Knobs —

**Keyway**
- Retrofit Keyways Available 0-Bitted Only
- YG — Yale GA
- YA — Yale 8
- WA — Weiser E
- SF — Schlage F
- GA — Sargent L1
- RB — Russwin D1
- RA — Russwin 981
- CE — CorbinRusswin L4
- CD — Corbin 59A1
- CC — Corbin 77
- CB — Corbin 67
- CA — Corbin 60
- AA — Arrow A
- 0100 — DORMA SKC
- SE — Schlage E
- SC — Schlage C

**Keying**
- 0-Bitted
- Construction Master Keyed
- Master Keyed
- Non-Stock Keyed
- Keyed Alike, Sets of 4
- Keyed Alike, Sets of 2
- Keyed Different

**Lock Type**
- Lever Designs — 70
- Knob Designs — 71

**Finish**
- Satin Brass — 606
- Satin Chrome — 626
# HOW TO ORDER

## Conventional/Interchangeable Core Tailpieces

### Product Type

- **Tailpiece**
  - 67
  - 27
  - D

<table>
<thead>
<tr>
<th>Cylinder Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Y</td>
<td>Fits Yale 1210/Medeco 31 Series FSIC</td>
</tr>
<tr>
<td>S</td>
<td>Fits Sargent 10 Line KIL</td>
</tr>
<tr>
<td>N</td>
<td>Fits Sargent 6300 Series FSIC</td>
</tr>
<tr>
<td>E</td>
<td>Fits Corbin/Russwin 2000 Series 6-Pin KIL (tailpiece includes black spacer)</td>
</tr>
<tr>
<td>M</td>
<td>Fits Medeco 32 Series FSIC</td>
</tr>
<tr>
<td>A</td>
<td>Fits Corbin/Russwin 8000 Series 6-Pin FSIC &amp; Pyramid</td>
</tr>
<tr>
<td>C</td>
<td>Fits Schlage FSIC</td>
</tr>
<tr>
<td>D</td>
<td>Fits DORMA SFIC</td>
</tr>
</tbody>
</table>

**NOTE:**
- C800C Knobs Require CL/CK700 SFIC Tailpieces (except for C873C)

**Available in 27 & 28 only for C800 Series Levers**
- C800D (except C873D), Knobs and Levers — 27D
- C800C (except C873C), Levers Only — 27C
- C873D, Knobs and Levers — 28D
- C873C, Levers Only — 28C
- C873C, Knobs Only — 29C
- CK700D, Knobs Only — 12D
- C800C, Knobs (except C873C); CK700C — 12C
- CL700D, Levers; R03/08 Exit Trim — 13D
- CL700C, Levers; R03/08IC Exit Trim — 13C
- DB660, Single Cylinder Dead Bolt 1-3/8"–1-3/4" Door — 16
- DB662, Double Cylinder Dead Bolt 1-3/8"–1-3/4" Door — 17
- D861, Cylinder x Blank Plate Dead Bolt 1-3/8"–1-3/4" Door — 18
- D860, Single Cylinder & 863 Classroom Dead Bolt 1-3/8"–1-3/4" Door — 19
- D862, Double Cylinder Dead Bolt 1-3/8"–1-3/4" Door — 20
- D862, Double Cylinder Dead Bolt 1-13/16"–2" Door — 21
- C550, 553, 555, 580, Levers — 24
- C570, Levers — 25
- D860, Single Cylinder & 863 Classroom Dead Bolt 1-13/16"–2" Door — 26
- D880, Turn x Blank Plate Dead Bolt — 30
- D860R, 861R, 862R, 863R Schlage FSIC Dead Bolts (Less Core) 1-3/4"–2-1/2" Door — 31R
- C885D (Includes Retainer), Levers Only (C885C Not Available) — 85
## HOW TO ORDER

### Small Format Interchangeable Cores

<table>
<thead>
<tr>
<th>Core Length</th>
<th>Finish</th>
<th>Keyway</th>
<th>Keying</th>
</tr>
</thead>
<tbody>
<tr>
<td>7-Pin Core</td>
<td>77 BA 606 MKD</td>
<td>Black Construction Core</td>
<td>DORMA SKC (supplied standard with DORMA logo - 7-pin Core only)</td>
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<tr>
<td>6-Pin Core</td>
<td>76 BA 606 MKD</td>
<td>Blue Construction Core</td>
<td></td>
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<tr>
<td></td>
<td>626 Satin Chrome</td>
<td>Green Construction Core</td>
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<tr>
<td></td>
<td>606 Satin Brass</td>
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</table>

- BA — Best A
- BB — Best B
- BC — Best C
- BD — Best D
- BE — Best E
- BF — Best F
- BG — Best G
- BH — Best H
- BJ — Best J
- BK — Best K
- BL — Best L
- BM — Best M
- BQ — Best Q
- TB — Best TB

### Large Format Interchangeable Cores

<table>
<thead>
<tr>
<th>Cylinder Type</th>
<th>Finish</th>
<th>Keyway</th>
<th>Keying</th>
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</thead>
<tbody>
<tr>
<td>73 SC 626 MKD</td>
<td>Black Construction Core</td>
<td>DORMA SKC D100</td>
<td></td>
</tr>
<tr>
<td></td>
<td>606</td>
<td>BLK</td>
<td>MKD — Master Keyed</td>
</tr>
<tr>
<td></td>
<td></td>
<td>GRN</td>
<td>OBIT — 0-Bitted (Pinner)</td>
</tr>
</tbody>
</table>

- SC — Schlage C
- D100 — DORMA SKC D100

New

**Specify Color if Required to Match Existing Project**
HOW TO ORDER

Retrofit Interchangeable Core Rim Housings

1. Interchangeable cores not available from DORMA for these rim cylinder housings.

Retrofit Interchangeable Core Mortise Housings

1. Interchangeable cores not available from DORMA for these mortise cylinder housings.
# HOW TO ORDER

**SFIC Padlocks**

**Cylinder Type**

<table>
<thead>
<tr>
<th>Shackle Length</th>
<th>Keying</th>
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<tbody>
<tr>
<td>2&quot; Shackle</td>
<td><strong>T</strong></td>
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<tr>
<td>1&quot; Shackle</td>
<td><strong>C</strong></td>
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<tr>
<td></td>
<td><strong>J</strong></td>
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**Keyway**

<table>
<thead>
<tr>
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</tr>
</thead>
<tbody>
<tr>
<td><strong>BA</strong></td>
</tr>
<tr>
<td><strong>BB</strong></td>
</tr>
<tr>
<td><strong>BC</strong></td>
</tr>
<tr>
<td><strong>BD</strong></td>
</tr>
<tr>
<td><strong>BE</strong></td>
</tr>
<tr>
<td><strong>BF</strong></td>
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<tr>
<td><strong>BG</strong></td>
</tr>
<tr>
<td><strong>BH</strong></td>
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<tr>
<td><strong>BJ</strong></td>
</tr>
<tr>
<td><strong>BK</strong></td>
</tr>
<tr>
<td><strong>BL</strong></td>
</tr>
<tr>
<td><strong>BM</strong></td>
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</tr>
<tr>
<td><strong>TB</strong></td>
</tr>
<tr>
<td><strong>D</strong></td>
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**Finish**

<table>
<thead>
<tr>
<th>Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>626</strong></td>
</tr>
</tbody>
</table>

**SFIC Heavy Duty Padlock**

**Keying**

- **TMP** — Temporary Construction Core
- **MKD** — Combinated (Master Keyed)

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**New**